





ServSafe® Food Handler Guide for Food Banking



### Bill Emerson Good Samaratin Act

The Bill Emerson Good Samaritan Act ensures that Agency Partners and Second Harvest are protected from potential liability were someone to become ill from eating food we provided, IF we are acting "in good faith." "Good faith" means that we are being proactive in managing recalls, meeting standard food safety practices and ensuring that volunteers and staff are trained in food safety as relevant to the type of food program.





In order to protect the donors, agency partners, our food and most importantly our clients, Second Harvest Heartland requires that at least one person must be trained in a food safety course and train the food preparation workers in safe food handling practices.





# Agencies must show proof of required certification to their Account Specialist at site visits, which are completed every two years.





### Class Agenda

Chapter	Time
Welcome and Overview	5 minutes
Food Safety Is Important	15 minutes
Good Personal Hygiene	25 minutes
Receiving and Storing Food Safely	20 minutes
Break	5 minutes
Evaluating, Repacking, and	
Transporting Food Safely	25 minutes
Cleaning and Sanitizing	20 minutes
Break	5 minutes
Test	30 minutes
<b>Total Class Time:</b>	2 hour, 30 minutes







## Food Safety Is Important





### Food Safety Is Important

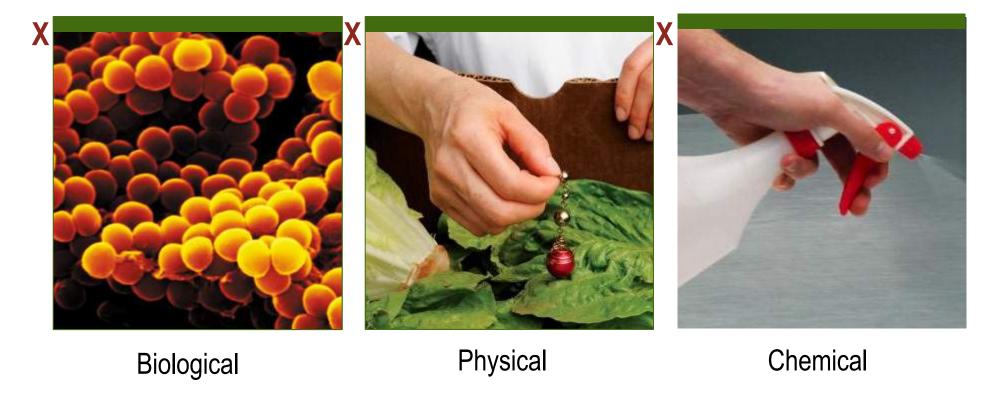
### **Concepts You Will Learn:**

- How food becomes unsafe
- Your role in keeping food safe
- Understanding food allergies
- Preventing food allergen contamination





### **Hazards from the Environment**





### **How People Make Food Unsafe**

### Poor personal hygiene:

Transferring pathogens from your body to food







### **How People Make Food Unsafe**

#### **Cross-contamination:**

 Transferring pathogens from one surface or food to another







### **How People Make Food Unsafe**

### Time-temperature abuse:

 Letting food stay too long at temperatures that are good for pathogen growth





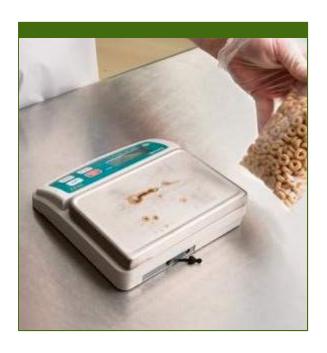


### How People Make Food Unsafe

### **How People Make Food Unsafe**

### Poor cleaning and sanitizing:

 Transferring pathogens from incorrectly cleaned surfaces to food







### What is the problem?

Leaving raw chicken breasts on a pallet in a loading area that is not refrigerated

- ✓A. Time-temperature abuse
- \_\_B. Poor personal hygiene
- C. Cross-contamination
- \_\_D. Poor cleaning and sanitizing



### What is the problem?

### **Sneezing on food**

- \_\_A. Time-temperature abuse
- ✓B. Poor personal hygiene
- \_\_C. Cross-contamination
- \_\_D. Poor cleaning and sanitizing



### What is the problem?

#### Keeping produce that raw meat juices have leaked on

- \_\_A. Time-temperature abuse
- \_\_B. Poor personal hygiene
- ✓C. Cross-contamination
- \_\_D. Poor cleaning and sanitizing



### What is the problem?

#### Scraping off food from an otherwise clean food-storage container

- \_\_A. Time-temperature abuse
- \_\_B. Poor personal hygiene
- C. Cross-contamination
- ✓D. Poor cleaning and sanitizing





### **Practice Good Personal Hygiene**

 DON'T transfer pathogens from your body to food.







### How Is Good Personal Hygiene Being Practiced in the Photo?

- Hair net
- Beard net
- Single-use gloves
- Clean clothing
- Clean apron







### Control the Time and Temperature of Food:

 DON'T let food stay too long at temperatures that are good for pathogen growth.







### How Is Temperature Being Controlled in the Photo?

- Temperature is being checked
- Ensures food is held at the correct temperature







#### **Prevent Cross-Contamination:**

- DON'T transfer pathogens from one food to another.
- DON'T transfer pathogens from one surface to another.







### How Is Cross-Contamination Being Prevented in the Photo?

 Ready-to-eat food is stored above raw food.







### **Clean and Sanitize Surfaces Correctly:**

- Keep everything clean.
- Clean and sanitize anything that touches food.

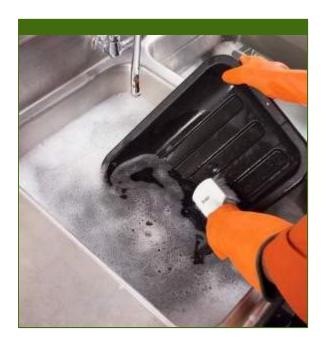






### How Is the Bin Being Cleaned and Sanitized Correctly?

 It is being cleaned and sanitized in a three-compartment sink.







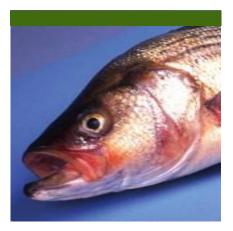
### **Understanding Food Allergies**

### What Are the Most Common Food Allergens?







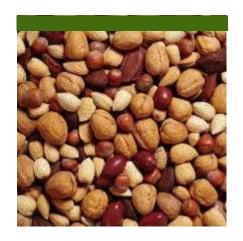






### **Understanding Food Allergies**

### **The Most Common Food Allergens**













### Preventing Food Allergen Contamination

#### **Prevent Cross-Contact:**

- Clean and sanitize surfaces that have come in contact with an allergen.
- Inspect food packaging for leaks or spills that can cause crosscontact.
- Wash hands and change gloves after handling allergens and before handling allergen-free food.

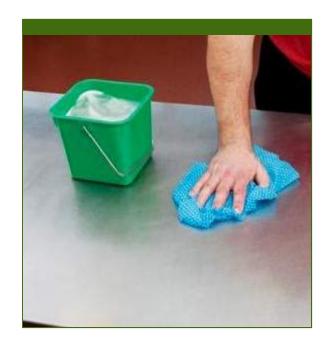




### Preventing Food Allergen Contamination

#### **Prevent Cross-Contact:**

- Store food with allergens separately from allergen-free products.
- DO NOT store food containing allergens above allergen-free food.
- Use dedicated pallets and bins for products containing allergens.











Cod







Wheat flour



Melons







Peanut butter

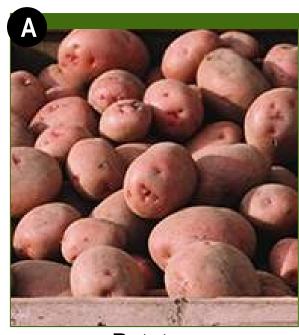


Crab legs





### Which Food Item(s) Is a Common Food Allergen?



**Potatoes** 

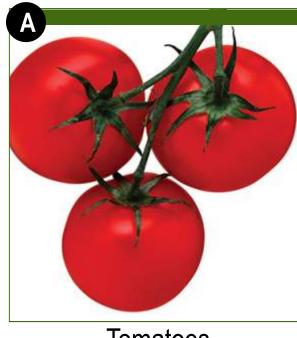


Mushrooms

Neither







**Tomatoes** 



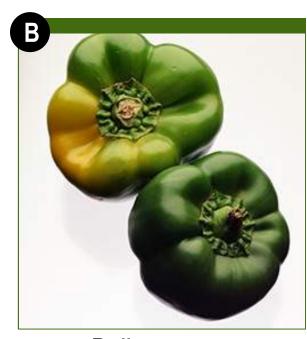
Pecan pie





### Which Food Item(s) Is a Common Food Allergen?





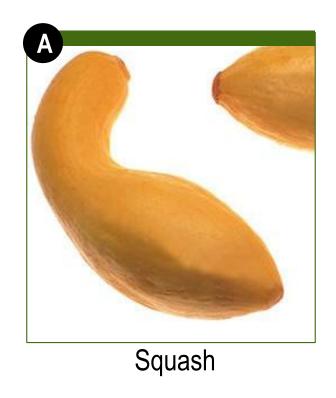
Bell peppers

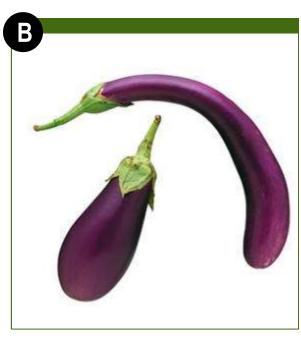
Neither





### Which Food Item(s) Is a Common Food Allergen?



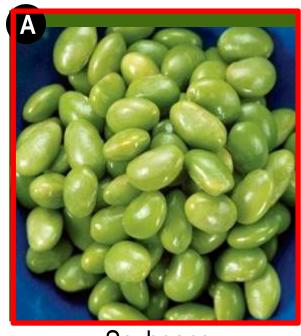


Eggplant

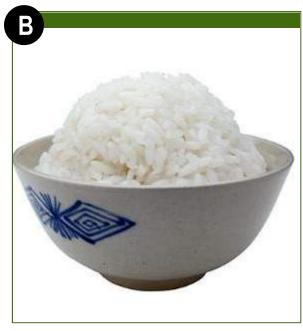
Neither







Soybeans



Rice and rice products



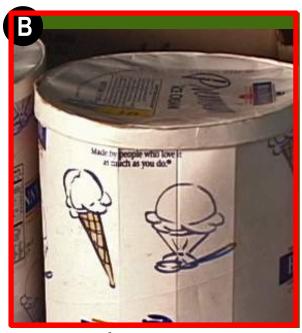


# Apply Your Knowledge

# Which Food Item(s) Is a Common Food Allergen?



Eggs



Ice cream

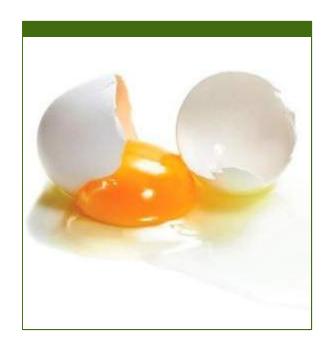




# **Preventing Food Allergen Contamination**

# Prevent Cross-Contact From Spilled Food:

- Immediately isolate spilled food containing an allergen from other food products.
- Inspect surrounding products for contact with the spilled food.





# Preventing Food Allergen Contamination

# Prevent Cross-Contact From Spilled Food:

- Dispose of any open products in contact with the spilled food.
- The food may not need to be discarded if in packaging that can be safely cleaned and sanitized.
- Clean and sanitize the area.







# **Good Personal Hygiene**





# Good Personal Hygiene

# **Concepts You Will Learn:**

- How and when to wash your hands
- Where to wash your hands
- Other hand-care guidelines
- What to wear
- Other important practices





#### **How to Wash Your Hands:**

- Hands can transfer pathogens to food.
- Handwashing is a critical step for avoiding food contamination.

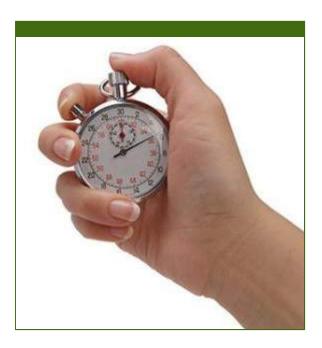






#### **How to Wash Your Hands:**

 Handwashing should take about 20 seconds.



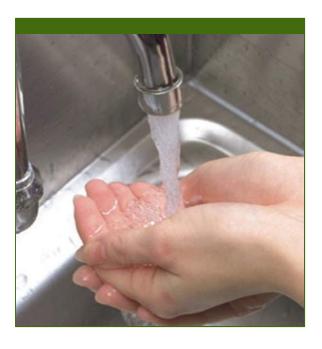




#### **How to Wash Your Hands**

#### **Step 1: Wet hands and arms**

Use running water as hot as you can comfortably stand.







#### **How to Wash Your Hands**

#### Step 2: Apply soap

 Apply enough to build up a good lather.



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#### **How to Wash Your Hands**

# Step 3: Scrub hands and arms vigorously

- Scrub them for 10 to 15 seconds.
- Clean under fingernails and between fingers.



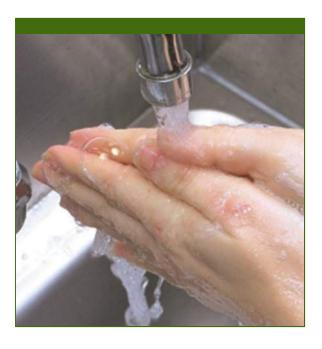




#### **How to Wash Your Hands**

# **Step 4: Rinse hands and arms thoroughly**

• Use running warm water.







#### **How to Wash Your Hands**

#### **Step 5: Dry hands and arms**

- DO NOT use your apron or any part of your clothing.
- Use a single-use paper towel or hand dryer.



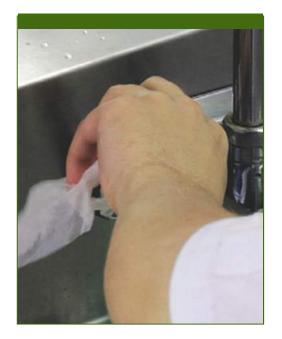




#### **After Washing Your Hands**

#### Use a paper towel to:

- Turn off the faucet.
- Open the restroom door.









# Is Handwashing Required? Why or Why Not?



A. YES

B. NO

Wash hands after using the restroom





#### Is Handwashing Required? Why or Why Not?



A. YES

B. NO

Wash hands after touching your hair, face, or body





#### Is Handwashing Required? Why or Why Not?



A. YES

B. NO

Wash hands after handling raw meat, poultry, or seafood (before and after)





#### Is Handwashing Required? Why or Why Not?



A. YES

B. NO

Wash hands after touching clothing or aprons





# Is Handwashing Required? Why or Why Not?



A. YES

B. NO

Wash hands after taking out garbage





#### Is Handwashing Required? Why or Why Not?



A. YES

B. NO

Wash hands after sneezing, coughing, or using a tissue





#### Is Handwashing Required? Why or Why Not?



A. YES

B. NO

Wash hands after handling chemicals that can make food unsafe





#### Is Handwashing Required? Why or Why Not?



A. YES

B. NO

Wash hands after smoking





#### Is Handwashing Required? Why or Why Not?



A. YES

B. NO

Wash hands after chewing gum or tobacco





# Is Handwashing Required? Why or Why Not?



A. YES

B. NO

Wash hands after eating or drinking





#### Is Handwashing Required? Why or Why Not?



A. YES

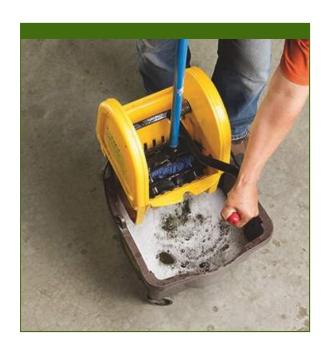
B. NO

Wash hands before putting on gloves at the start of a new task





#### Is Handwashing Required? Why or Why Not?



A. YES

B. NO

Wash hands after touching anything that may contaminate hands





#### Is Handwashing Required? Why or Why Not?



A. YES

B. NO

Wash hands after leaving and returning to the food-handling area





#### **Using Hand Antiseptics**

#### If you use hand antiseptics:

- NEVER use them instead of handwashing.
- Use an antiseptic after washing hands.
- Wait for the antiseptic to dry before touching food or equipment or putting on gloves.
- Follow manufacturer's directions.







#### Is This a Safe Place to Wash Hands? Why or Why Not?



A. YES

B. NO

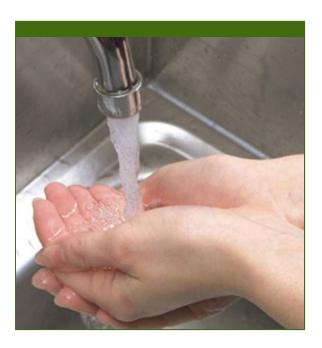
Hands are being washed in a three-compartment sink





#### **Use a Handwashing Sink:**

Wash your hands only in a designated handwashing sink.







#### Is This a Safe Practice? Why or Why Not?



A. YES

B. NO

Dirty water is being dumped in a handwashing sink





#### **Use a Handwashing Sink:**

- DO NOT use handwashing sinks for other things.
  - NEVER dump dirty water in them.
  - NEVER prep food in them.
  - NEVER wash tools or equipment in them.







#### Is This a Safe Practice? Why or Why Not?



A. YES

B. NO

The handwashing sink is blocked





#### Where to Wash Your Hands:

- Make sure handwashing sinks are easy to get to and are not blocked.
  - NEVER stack food, equipment, or supplies in them or in front of them.







#### **Stocking The Handwashing Sink:**

- A stocked sink should have
  - Hot and cold running water
  - Liquid soap
  - Single-use paper towels or hand dryer
  - Garbage container
- If these items aren't stocked, tell your director or supervisor







# Other Hand-Care Guidelines

# **What's Wrong With This Picture?**



The gloves are being put on incorrectly





#### Other Hand-Care Guidelines

#### **Use Gloves Correctly:**

- Only use single-use gloves when handling food.
- Make sure the gloves fit your hands.
  - They should not be too tight or too loose.
  - NEVER blow into them.
  - NEVER roll them to make them easier to put on.







#### **What's Wrong With This Picture?**



The gloves are being washed and reused





## **Use Gloves Correctly:**

• NEVER rinse, wash, or reuse gloves.







#### **Use Gloves Correctly:**

 Wash your hands before putting on gloves when starting a new task.







## **Gloves Should be Changed:**

 As soon as they become dirty or torn.







#### **Gloves Should be Changed:**

- Before beginning a different task.
- Before or after handling any food with a known food allergen.

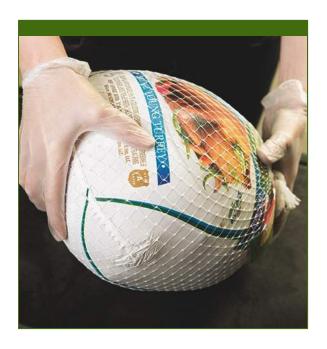






#### **Gloves Should be Changed:**

 After handling raw meat, seafood, or poultry, and before handling ready-to-eat food.







#### **Gloves Should be Changed:**

 After an interruption, such as taking a phone call.







#### **Are These Hands Safe for Handling Exposed Food?**



A. YES

B. NO

The fingernails are short and clean





#### **Hands and Nails:**

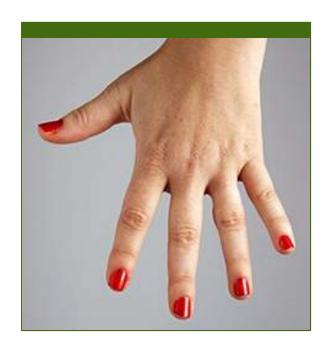
- Keep fingernails short and clean.
- Long fingernails can be hard to keep clean.







## **Are These Hands Safe for Handling Exposed Food?**



A. YES

B. NO

The fingernails have polish and are not covered





#### **Hands and Nails:**

- If you will be handling exposed food, you must use single-use gloves if you are wearing
  - Nail polish
  - False fingernails







## **Are These Hands Safe for Handling Exposed Food?**



A. YES

B. NO

The wound is only covered with a bandage





#### **Cover Infected Wounds Correctly:**

- Hands or wrist
  - Cover with a bandage or finger cot that prevents fluid from leaking out.
  - Then place a single-use glove over the cover.







#### **Cover Infected Wounds Correctly:**

#### Arms

 Completely cover with a bandage that prevents fluid from leaking out.

#### Body

 Cover with a dry, durable, tight-fitting bandage.







#### Is This a Safe Practice for Handling Food?



A. YES

B. NO

The food handler is not wearing a hat or other hair covering





#### **Hair Covering:**

- Always wear a clean hat or other hair covering when
  - Repackaging food
  - Working in a clean room
  - Working in areas used to clean utensils and equipment
- Men with beards and mustaches should also wear a beard restraint







#### **Clothing and Aprons:**

- Wear clean clothes whenever working with or around food.
- Remove and throw away disposable aprons when leaving clean rooms or food-handling areas.
- Store personal belongings away from food.







#### Jewelry:

- Remove jewelry from hands and arms
  - Before handling exposed food
  - When working in or around foodhandling areas
- DO NOT wear
  - Rings, except for a plain band
  - Bracelets, including medical bracelets
  - Watches







# Apply Your Knowledge

#### It's What You Wear

#### Which practices are unsafe?

- ✓A. Wearing a dirty shirt
- ✓B. Wearing nail polish without wearing gloves
- \_\_C. Wearing a baseball cap while packaging food
- ✓b. Wearing a watch



# Apply Your Knowledge

#### It's What You Wear

#### Which practices are unsafe?

- ✓A. Removing a disposable apron and putting it back on after returning to the clean room
- \_\_B. Wearing a bandage on your finger under your gloves
- ✓C. Cleaning and sanitizing food scoops without wearing a hat or other hair covering
- ✓D. Wearing the same pants several days in a row until they get dirty





#### **What's Wrong With This Picture?**



The food handler is drinking in a food-handling area





# Eating, Drinking, Smoking, and Chewing Gum or Tobacco:

- NEVER do these things in the following areas
  - In food-handling areas
  - In food storage areas
- Only do these things in designated areas

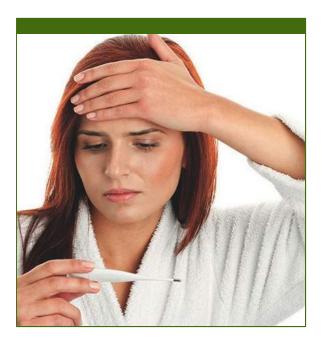






#### What To Do if You Are Sick:

- Tell your director or supervisor
  - If you have been diagnosed with a foodborne illness

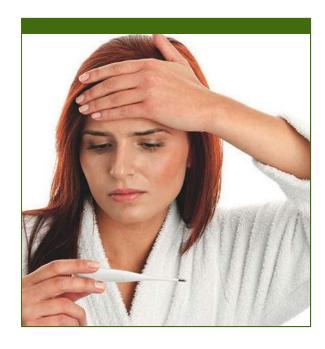






#### What To Do if You Are Sick:

- Tell your director or supervisor if you have these symptoms
  - Vomiting
  - Diarrhea
  - Jaundice (yellowing of skin and eyes)
  - Sore throat with a fever





# Apply Your Knowledge

#### Reporting Illnesses

Which symptoms must be reported to your director or supervisor?

- ✓A. Vomiting
- ✓B. Jaundice
- ✓C. Sore throat with a fever
- \_\_ D. Being very tired
- ✓E. Diarrhea
- \_\_ F. Headache





# Receiving and Storing Food Safely





# Receiving and Storing Food Safely

#### **Concepts You Will Learn:**

- Controlling time and temperature during receiving
- Inspecting food during receiving to make sure it is safe
- Storing food safely

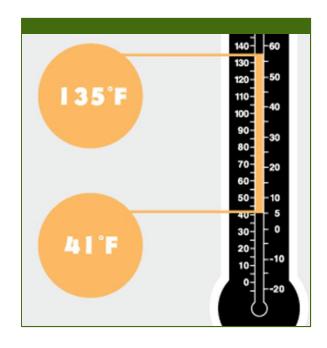




#### What Is Important About This Temperature Range?

This is the Temperature Danger Zone.

Pathogens on food can grow in this range and cause a foodborne illness.

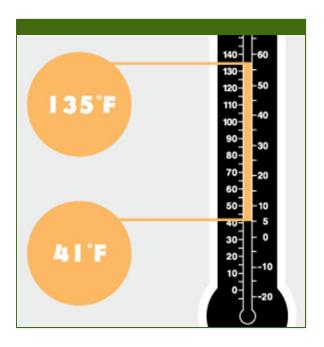






#### The Temperature Danger Zone:

- Food temperatures must be controlled
  - From pick-up from the donor or food bank to handoff to client
  - Includes time food spends in the warehouse, on the truck, and at the agency



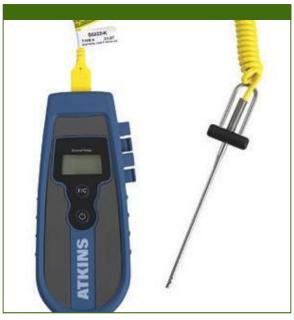




#### **Common Thermometers in Food Banks and Agencies**



Infrared thermometer



Thermocouple and other digital thermometers



Bimetallic stemmed thermometer





# What Are Some Characteristics of Infrared Thermometers?

- Display temperatures instantly
- Prevent cross-contamination and damage to food because they do not touch it
- Only measure surface temperatures of food and equipment







# What Are Some Characteristics of Thermocouples and Other Digital Thermometers?

- Do not need to be inserted deep into food to get an accurate reading
- Display temperatures quickly
- Many come with other probes for checking liquids, air temperature, and equipment







# What Are Some Characteristics of Bimetallic Stemmed Thermometers?

- Must be inserted in food from the tip of the thermometer stem to the dimple
- Require at least 15 seconds before a final reading can be taken
- Can be easily calibrated at the food bank or agency







# The Correct Way to Calibrate a Thermometer:

- 1. Fill a large container with crushed ice and tap water.
- Stir the mixture well.







# The Correct Way to Calibrate a Thermometer:

- 2. Put the thermometer stem or probe into the ice water.
- Make sure the sensing area is under water.
- DO NOT let the probe touch the container.
- Wait 30 seconds or until the indicator stops.







# The Correct Way to Calibrate a Thermometer:

- 3. Adjust the thermometer so it reads 32°F (0°C).
- Hold the calibration nut with a wrench or other tool.
- Rotate the thermometer head until it reads 32°F (0°C).







## Apply Your Knowledge

#### Ice-Point Calibration Method

- 1. How long should you wait to read a bimetallic stemmed thermometer after placing it in the ice water?
- \_\_ A. 5 second
- B. 7 seconds
- \_\_ C. 10 seconds
- ✓D. 30 seconds



## Apply Your Knowledge

#### Ice-Point Calibration Method

2. What temperature should a thermometer be adjusted to after placing it in the ice water?

- \_\_\_ A. 0°F (-18°C)
- \_\_\_ B. 10°F (-12°C)
- \_\_ C. 22°F (-6°C)
- **✓**D. 32°F (0°C)



# What Should You Look for When Inspecting a Delivery Vehicle Before Unloading It?

Overall condition of the vehicle







# What Should You Look for When Inspecting a Delivery Vehicle Before Unloading It?

Signs of pests in the product or vehicle







# What Should You Look for When Inspecting a Delivery Vehicle Before Unloading It?

Condition of the product







# What Should You Look for When Inspecting a Delivery Vehicle Before Unloading It?

 Presence of objectionable product (e.g., homemade product)

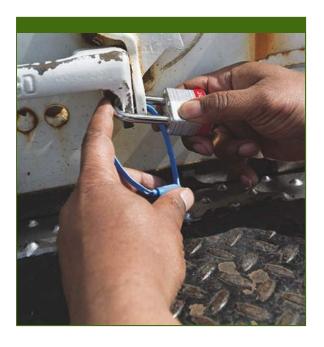






# What Should You Look for When Inspecting a Delivery Vehicle Before Unloading It?

 Door locks and seals that are in place and functioning







# What Should You Look for When Inspecting a Delivery Vehicle Before Unloading It?

- Correct truck temperature
- Check the temperature recording device or use an infrared thermometer

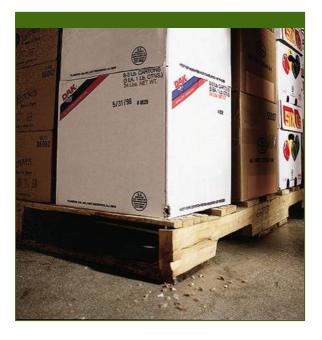






## Reject the Food Delivery if the Delivery Vehicle or Delivery Containers:

- Do not meet acceptable standards
- Contain pests
- Are excessively dirty







## Reject Any Food That Has Not Been Received at These Temperatures

Type of food	Temperature
Refrigerated food	41°F (5°C) or lower.
Frozen food	Frozen solid. Recommend 0°F (-18°C) or lower.
Cut produce	41°F (5°C) or lower.
Whole produce	Dry storage temperatures. For more information see Feeding America's produce handling guidelines.





## Apply Your Knowledge

#### Is the Delivery Safe?

#### 1. Identify each situation that may be unsafe?

- ✓ A. The door lock on a food delivery truck is broken.
- ✓ B. Mice are spotted inside a food delivery truck.
- \_\_ C. A delivery truck is transporting food at 38°F (3°C)
- ✓D. A case of home-canned jelly is found inside a delivery truck



## Apply Your Knowledge

#### *Is It the Correct Temperature?*

1. Identify each item that was not received at the correct temperature

- ✓ A. Frozen meat received at 38°F (3°C)
- ✓B. Bags of cut lettuce received at 50°F (10°C)
- ✓C. Bags of cut melons received at 45°F (7°C)
- ✓D. Milk received at 50°F (10°C)





#### **Has the Food Been Stored Correctly?**



A. YES

B. NO

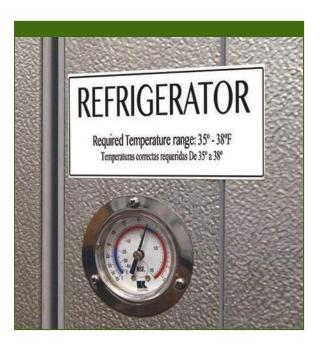
The temperature of the product is too high





#### **General Storage Guidelines:**

- Store refrigerated food at 41°F (5°C) or lower
  - This includes cut produce







#### **Has the Food Been Stored Correctly?**



A. YES

B. NO

The meat is frozen



#### **General Storage Guidelines:**

- Keep frozen food frozen solid.
  - The recommended temperature is 0°F (-18°C) or lower.





#### **Has the Food Been Stored Correctly?**



A. YES

B. NO

The food is stored in a designated food storage area





### **General Storage Guidelines:**

• Store food only in designated food storage areas.







### **Has the Food Been Stored Correctly?**



A. YES

B. NO

The food is stored on the floor





#### **General Storage Guidelines:**

 Store food at least six inches (15cm) off the floor.







### **Has the Food Been Stored Correctly?**



A. YES

B. NO

The food is stored against the wall





#### **General Storage Guidelines:**

• Store food away from walls.







#### **Has the Food Been Stored Correctly?**



A. YES

B. NO

The ready-to-eat food is stored above the raw food



#### **General Storage Guidelines:**

- Store ready-to-eat food above raw meat, seafood, and poultry.
- DO NOT store these items on the same shelf or pallet.





#### **Has the Food Been Stored Correctly?**



A. YES

B. NO

The food is stored in containers made for food





#### **General Storage Guidelines:**

- Store food only in containers made for food.
- Wrap or cover food before storing it.







#### **Labeling Food for Storage:**

- Food should be labeled with the receiving date
  - This ensures products can be rotated correctly
- Receiving dates should be placed
  - On individual containers or cases
  - On pallet tags







#### What Is the Purpose of This Date?

- A. Used for tracking and recall
- B. Tells the store how long to display the product for sale
- C. Date by which the product should be eaten for best flavor or quality
- D. Last date recommended for the product while at peak quality







#### **Sell-By Date:**

- A quality date
- Tells the store how long to display the product for sale
- The product is still safe to eat past this date







#### What Is the Purpose of This Date?

- A. Used for tracking and recalls
- B. Tells the store how long to display the product for sale
- C. Date by which the product should be eaten for best flavor or quality
- D. Last date recommended for the product while at peak quality





#### **Packing or Manufacturing Date:**

- Used by manufacturers for tracking and recalls
- Not an expiration date







#### What Is the Purpose of This Date?

- A. Used for tracking and recall
- B. Tells the store how long to display the product for sale
- C. Date by which the product should be eaten for best flavor or quality
- D. Last date recommended for the product while at peak quality







#### **Use-By or Expiration Date:**

- This is the last date recommended for the product while at peak quality.
- The product is still safe to eat past this date.







#### What Is the Purpose of This Date?

- A. Used for tracking and recall
- B. Tells the store how long to display the product for sale
- C. Date by which the product should be eaten for best flavor or quality
- D. Last date recommended for the product while at peak quality







#### **Best-By or Best if Used By Date:**

- This is a quality date.
- It tells clients the date by which the product should be eaten for best flavor or quality.
- The product is still safe to eat past this date.







## Shelf-Life for Refrigerated Food in Storage:

- If food has a sell-by date or no date at all follow Feeding America guidelines.
  - Freeze the food
  - Distribute the food
- Freezing food will keep it safe for long periods of time.
  - Quality will suffer if frozen food is stored too long







#### **Handling Recalled Food:**

- Ask your director or supervisor how to handle recalls at your food bank or agency
- Feeding America issues recall notices for all issued recalls from
  - FDA
  - USDA







#### **Rotating Food Using FEFO:**

- Follow the first-expired, first-out (FEFO) method if the food has a use-by or expiration date.
- **1** Check the use-by or expiration date.
- 2 Store food that will expire first in front of items that will expire later.
- **3** Use the food stored in front first.





### **Rotating Food Using FIFO**

Step 1: Check the delivery date.







#### **Rotating Food Using FIFO**

Step 2: Store food with the earliest delivery date in front of food with later dates.







#### **Rotating Food Using FIFO**

Step 3: Use the food stored in front first.



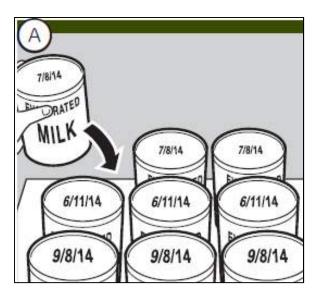




# Apply Your Knowledge

#### **Has It Been Rotated Correctly?**

1. The date is 2014. Which storage shelf has the cans stored correctly?











# **Evaluating, Repacking, and Transporting Food Safely**





# Evaluating, Repacking, and Transporting Food Safely

#### **Concepts You Will Learn:**

- Evaluating the condition of food
- Repackaging food
- Loading and distributing food safely





#### Which of These Cans Should be Discarded?







# Discard Cans if They Have These Problems:

Severe dent in can seams







#### **Discard Cans if They Have These Problems:**

- Deep dents in can body
- Crushed cans that are not stackable







#### Which of These Cans Should be Discarded?







#### **Discard Cans if They Have These Problems:**

- Missing labels
- Unreadable labels due to stains or tears
- No code dates







#### Which of These Cans Should be Discarded?









#### **Discard Cans if They Have These Problems:**

Swollen or bulging ends

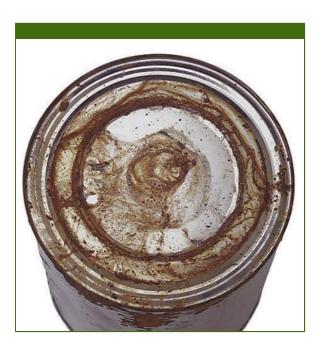






#### **Discard Cans if They Have These Problems:**

Rust that cannot be wiped off







#### **Should This Can be Discarded?**







#### **Discard Cans if They Have These Problems:**

- Holes
- Visible signs of leaking (indicated by stained labels)







#### What's Wrong With the Jar or Bottle?

- Dented lids
- Swollen lids
- Rusted lids



Dented lid





#### What's Wrong With the Jar or Bottle?

- Loose lid
- Button in lid is raised (broken seal)
- Missing seal (unless inner seal is intact and not discolored)



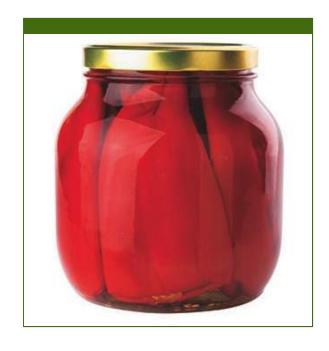
Lid is loose





#### What's Wrong With the Jar or Bottle?

- Missing label
- Unreadable label
- No code dates



Missing label





#### What's Wrong With the Jar or Bottle?

- Signs of leakage
- Jar is chipped or broken



Signs of leakage





#### What's Wrong With the Jar or Bottle?

- Food contains mold or foreign objects
- Signs of dirt or mold under lid



Mold





#### What's Wrong With the Jar or Bottle?

- Food is discolored
- Food has unusual appearance or separation



Food is discolored





# **Checking Commercially Packaged Dry Food for Defects:**

- Some dry food is packaged in a single package.
- Other food is double-packaged with the food contained in an inner package.
  - This includes flour, cereal, pasta, bread, and rice







# What's Wrong With the Package of Dry Food?

- Unlabeled or not correctly labeled
- Unreadable label
- No code dates



Unlabeled





# What's Wrong With the Package of Dry Food?

- Signs of pests
  - Gnaw marks
  - Droppings
  - Insects (dead or alive)
  - Pin-sized holes in packaging



**Gnaw marks** 





# What's Wrong With the Package of Dry Food?

- Damaged
- Wet
- Stained



Inner package damage





# What's Wrong With the Package of Dry Food?

- Single-packaged food that is exposed
  - Open packaging
  - Ripped or torn packaging
  - Punctured or cut packaging
  - Packaging split at the seams

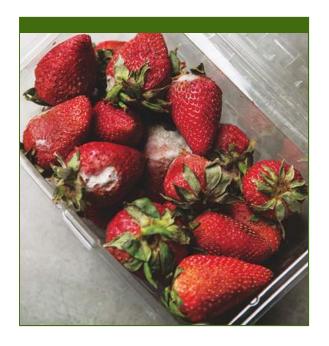


Punctured or cut packaging



#### What's Wrong With the Produce?

- Mold
- Decay or rot
- Bad odors

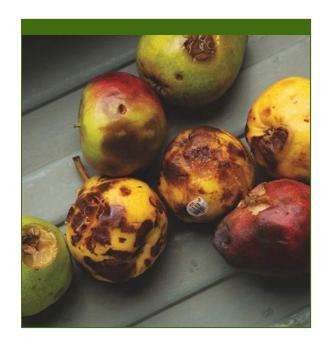


Mold



#### What's Wrong With the Produce?

- Severe bruises
- Skin not intact
- Bruises provide a way for pathogens to get inside produce

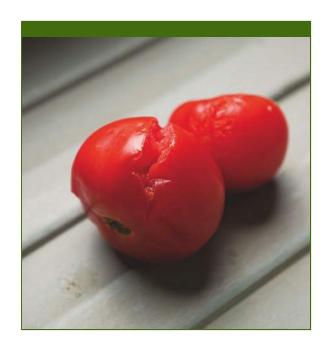


Severe bruises



#### What's Wrong With the Produce?

- Skin not intact
  - Provides a way for pathogens to get inside produce



Skin is split





#### What's Wrong With the Produce?

- Cut produce not at 41°F(5°C) or lower
- No code dates



Cut produce is too warm





#### What's Wrong With the Produce?

- Repacked in packaging not safe for use with food
- Signs of insects (live insects, insect bodies, or insect eggs)



Packaged in unsafe packaging



#### **Reject Medications With These Problems:**

- Broken tamper-resistant seals
- Damaged packaging







#### **Reject Medications With These Problems:**

- Expired
- Past the use-by date







# **Evaluating The Condition Of Food**

#### **Reject Medications With These Problems:**

- Label is not intact or readable
- Label does not include the necessary information
  - Common name of drug
  - List of ingredients
  - Quantity of contents
  - Instructions for correct use
  - Recommended dose
  - Storage requirements (if any)







# **Evaluating The Condition Of Food**

#### Which of These Medications Should be Rejected?







Broken seal

**Expired** 

Unreadable label





#### **Requirements For a Clean Room:**

- There are strict conditions for repacking food.
- In general, it must be performed in a designated clean room.
- A clean room is a separate enclosed room dedicated to bulk repacking.
- It must be designed to the highest standards of sanitation.
- It must prevent as many environmental contaminants as possible.







#### **Requirements For a Clean Room:**

- Interior surfaces must be durable and easy to clean.
- It must be built to commercial foodservice construction standards.
- It must meet local health regulations.
- TCS food should only be repacked in a clean room that can maintain a temperature of 55°F (13°C) or lower.







#### What's Wrong With This Picture?

- Practice correct personal hygiene before handling food.
  - See Chapter 2



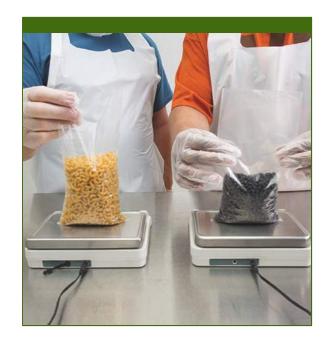
Food handler is not wearing a hat





#### What's Wrong With This Picture?

- Only repack one type of product at a time.
- Only handle food with equipment made for food.



Two different types of food are being repacked at the same time





#### What's Wrong With This Picture?

 Store clean and sanitized equipment so it doesn't become contaminated.



Scoops are not being stored correctly



#### **Cleaning and Sanitizing:**

- Clean and sanitize the room before repacking food.
- Clean and sanitize equipment used to repack food.
  - Before and after use
  - When changing to a new product or between allergens







#### What's Missing From This Label on a Repackaged Food Item?

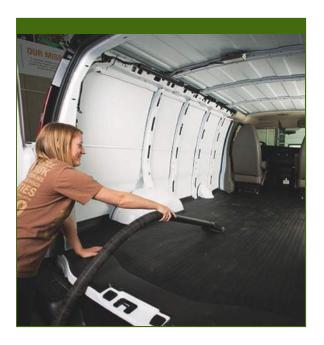
Name of the food **Oat Bran Cereal** Name and address of the (common or usual name) Hosh's Sales Co. manufacturer, packer, or Battle Creek, Michigan 49016 USA distributor 1 lb. **←** Quantity of the food Ingredients: Whole grain oats. sugar, wheat List of ingredients and subbran, vegetable oil, (palm, palm kernel in the package (e.g., and/or soybean oil with TBHO for freshness) ingredients in descending pounds, ounces) oat bran, corn syrup, wheat starch,, order by weight coconut, contains 2% or less of molasses, malt flavor, cinnamon, salt, baking soda, sot lecithin, natural and artificial flavor, nutmeg **CONTAINS WHEAT, COCONUT, AND SOY INGREDIENTS** List of each major food allergen





# Prepare Delivery Vehicles to Protect Food From Contamination:

- Clean inside of vehicles at least once per week or as often as necessary
- Make sure vehicles are pest-free
- Never deliver food in vehicles used to haul garbage







# Prepare Delivery Vehicles to Protect Food From Contamination:

- DO NOT bring pets when delivering food
- Keep items that could contaminate food separate from the delivery
  - o Oil, antifreeze, wiper fluid
- Lock and seal delivery vehicles when they are not being loaded or unloaded







# Prepare Delivery Vehicles to Keep Food at Safe Temperatures:

- To keep food at 41°F (5°C) or lower
  - Check the readout on the trucks recording device
  - Leave refrigeration units on and vehicle doors closed during inactivity
  - Precool refrigerated trucks prior to loading







#### What's Wrong With the Delivery?

 DO NOT leave food outside and unsupervised.



Left outside





#### What's Wrong With the Delivery?

DO NOT put food by garbage containers.



Left by garbage





#### What's Wrong With the Delivery?

 DO NOT leave refrigerated or frozen food at room temperature.



Left at room temperature





#### What's Wrong With the Delivery?

Keep chemicals separate from food.



Chemicals loaded with food



#### **Preparing Food for Transport:**

Use boxes that are sturdy, clean, and dry







#### **Preparing Food for Transport:**

 Keep shelf-stable food in a clean, dry storage area







#### **Preparing Food for Transport:**

Keep food in a pest-free area







#### **Preparing Food for Transport:**

 Keep meat, poultry, and seafood separate from each other and away from other food







# What's Wrong With the Way This Food Was Loaded?

- DO NOT store raw food over ready-to-eat food.
- Raw food includes raw meat, seafood, poultry, and shell eggs



Raw over ready-to-eat



# What's Wrong With the Way This Food Was Loaded?

 DO NOT store allergens over other products.



Allergens over other food



# What's Wrong With the Way This Food Was Loaded?

 DO NOT store chemicals with food products.



Chemicals stored with food





- Keep refrigerated food at 41°F (5°C) or lower during transport.
- If possible, keep frozen food at temperatures that will keep it frozen.







- Keep food cold in unrefrigerated vehicles.
  - Always cover refrigerated and frozen food with thermal blankets.
  - Or place it in coolers with ice packs.







- Load refrigerated and frozen food so air can circulate around it.
  - Use pallet slip sheets.







#### When Loading and Transporting Food:

 Keep drive times in unrefrigerated vehicles to 30 minutes or less.







- Check the temperature of refrigerated food when it has reached its destination.
  - Document the temperatures.









# Cleaning and Sanitizing





# Cleaning and Sanitizing

#### **Concepts You Will Learn:**

- How and when to clean and sanitize
- How to manually clean and sanitize tools and utensils
- Handling garbage
- Spotting pests





#### **Cleaning Vs. Sanitizing**

- Cleaning removes food and other dirt from a surface
- Sanitizing reduces pathogens on a surface to safe levels







#### Does It Need to be Cleaned or Cleaned and Sanitized?







Cleaned and sanitized





#### **Cleaning and Sanitizing Surfaces:**

- All surfaces must be cleaned and rinsed.
  - Walls and floors
  - Storage shelves
  - Garbage containers

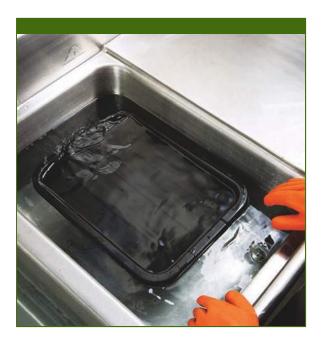






#### **Cleaning and Sanitizing Surfaces:**

- Any surface that touches food must be cleaned and sanitized.
  - Plastic food bins
  - Ladles
  - Scales
  - Prep tables in clean rooms
  - Sorting tables
  - Scoops

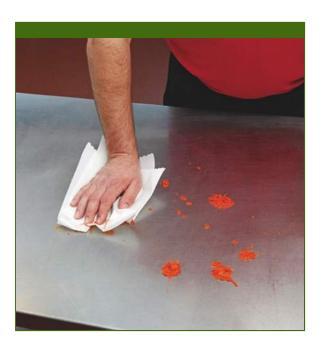






#### **How to Clean and Sanitize Surfaces**

1. Scrape or remove food from the surface

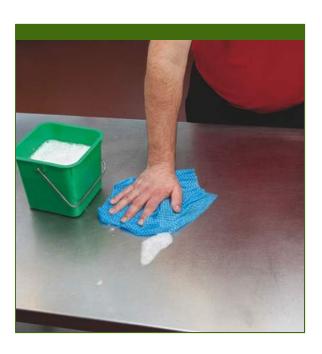






#### **How to Clean and Sanitize Surfaces**

2. Wash the surface

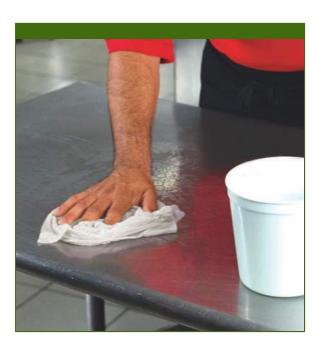






### **How to Clean and Sanitize Surfaces**

3. Rinse the surface

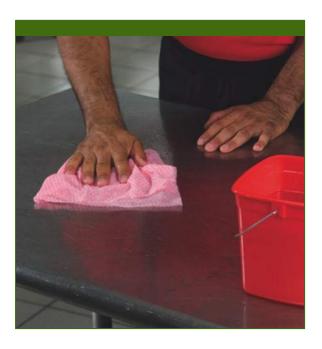






### **How to Clean and Sanitize Surfaces**

4. Sanitize the surface







### **How to Clean and Sanitize Surfaces**

5. Allow the surface to air-dry







## Cleaning and Sanitizing

Put the steps for cleaning and sanitizing in the right order by placing the numbers of each step in the space provided.

- 4A. Sanitize the surface
- 2B. Wash the surface
- 5C. Allow the surface to air-dry
- **3**D. Rinse the surface
- 1E. Scrape or remove food from the surface





# **Cleaning and Sanitizing Stationary Equipment:**

- Unplug the equipment
- Take off the removable parts
- Wash, rinse, and sanitize the parts by hand







# Cleaning and Sanitizing Stationary Equipment:

- Scrape or remove food from the equipment surfaces
- Wash, rinse, and sanitize the equipment surfaces
- Let the surfaces air-dry
- Put the equipment back together







### When to Clean and Sanitize:

Before and after use







### When to Clean and Sanitize:

Before repacking food

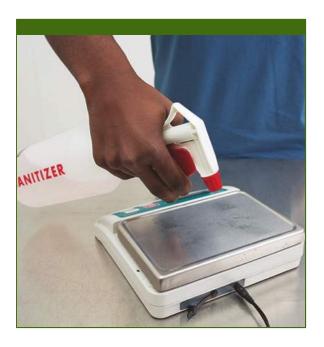






### When to Clean and Sanitize:

 When changing to a new product or between allergens







# When to Clean and Sanitize Food-Contact Surfaces:

- After four hours, if the items have been in constant use
- Any time the item has become contaminated







#### When to Clean and Sanitize

#### Which items must be cleaned and sanitized?

\_\_A. Jorge has used the same scoop to portion cereal for an hour.

✓B. Bob drops the scoop on the floor while using it.

✓C. Shelly has finished repacking produce on a prep table and now will use it to repack cereal.

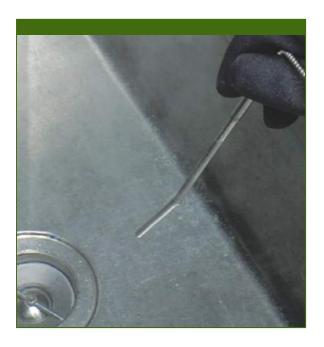
✓D. Maria is about to start scooping bulk rice into smaller bags.





# How to Make Sure Sanitizers are Effective:

 Make sure the water is the correct temperature







# How to Make Sure Sanitizers are Effective:

- Make sure the correct amount of sanitizer was used.
- Use a test kit to check the sanitizer's strength.







# How to Make Sure Sanitizers are Effective:

- Leave the items being sanitized in contact with the sanitizer for the correct amount of time.
- Allow the sanitizer to air-dry on the surface.



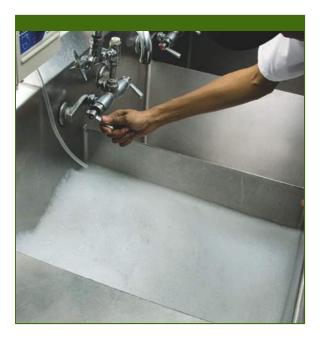




## **Setting Up a Three-Compartment Sink**

#### Sink 1

- Fill with water at least 110°F (43°C)
- Add detergent



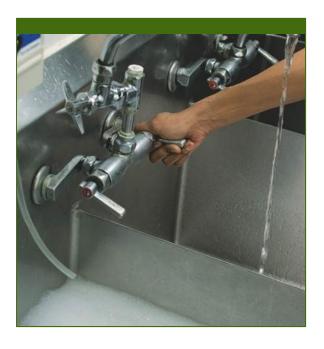




## **Setting Up a Three-Compartment Sink**

#### Sink 2

- Fill with water
- Leave the sink empty if items will be spray-rinsed







## **Setting Up a Three-Compartment Sink**

#### Sink 3

- Fill with water
- Add the correct amount of sanitizer
- Check sanitizer strength with a test kit







## **Using a Three-Compartment Sink**

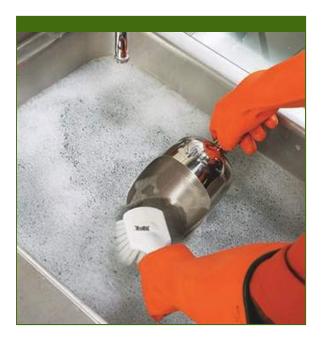
1. Rinse, scrape, or soak the items before washing them.







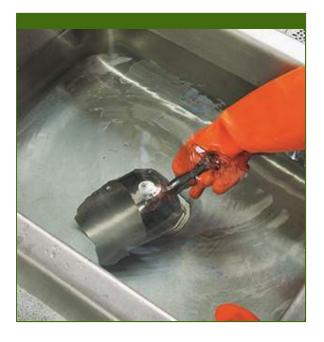
- 2. Wash the items in the first sink.
  - Use a brush, cloth, or nylon scrub pad to loosen dirt.
  - Change water when suds are gone or the water is dirty.







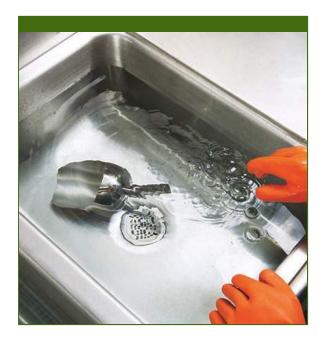
- 3. Rinse the items in the second sink.
  - Dip them in the water or spray-rinse them.
  - Remove any food or detergent.
  - Change water when dirty or full of suds.







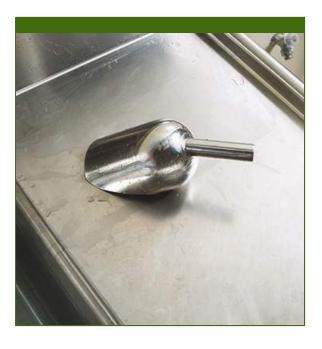
- 4. Sanitize the items in the third sink.
  - Soak them in the sanitizer for the correct length of time.
  - NEVER rinse items after sanitizing. This could contaminate surfaces.







- 5. Air-dry the items.
  - Place them upside down to drain.
  - DO NOT wipe them dry.







## Washing Tools and Utensils

What is the first thing you should do when setting up a three compartment sink?

- A. Fill the sinks with water
- \_\_B. Mix the sanitizing solution
- \_\_C. Mix the detergent solution
- ✓D. Clean and sanitize the sinks



### Washing Tools and Utensils

Put the steps for cleaning and sanitizing items in a three-compartment sink in order.

- 5A. Air-dry the items
- 3B. Rinse the items
- **4**C. Sanitize the items
- 1D. Rinse, scrape, or soak the items
- 2E. Wash the items





# Handling Garbage

# What's Wrong With the Way This Garbage was Handled?

- Remove garbage as quickly as possible.
- Be careful not to contaminate food or surfaces when removing garbage.



Allowed to stack up





# Handling Garbage

# How Is the Garbage Being Handled Safely?

- Clean the inside and outside of garbage containers often.
- DO NOT clean garbage containers in clean rooms or food-storage areas.



The container is being cleaned



# Handling Garbage

# How Is the Garbage Being Handled Safely?

- Close the lids on outdoor containers.
- Keep indoor containers covered when they are not in use.



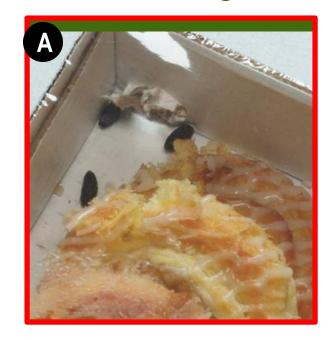
Lid is closed





# **Spotting Pests**

## Which Are Signs of Pests?







Droppings Nests Damage





# Thank you!

#### LOOK FOR AN EMAIL WITH:

- Answers to the questions asked at this webinar
- Certificate—keep on file for future site visits
- Recording of webinar on Agency Zone
- Power Point Slides
- Food Safety Toolkit in the works
- Annual food safety training for staff and volunteers mandatory



